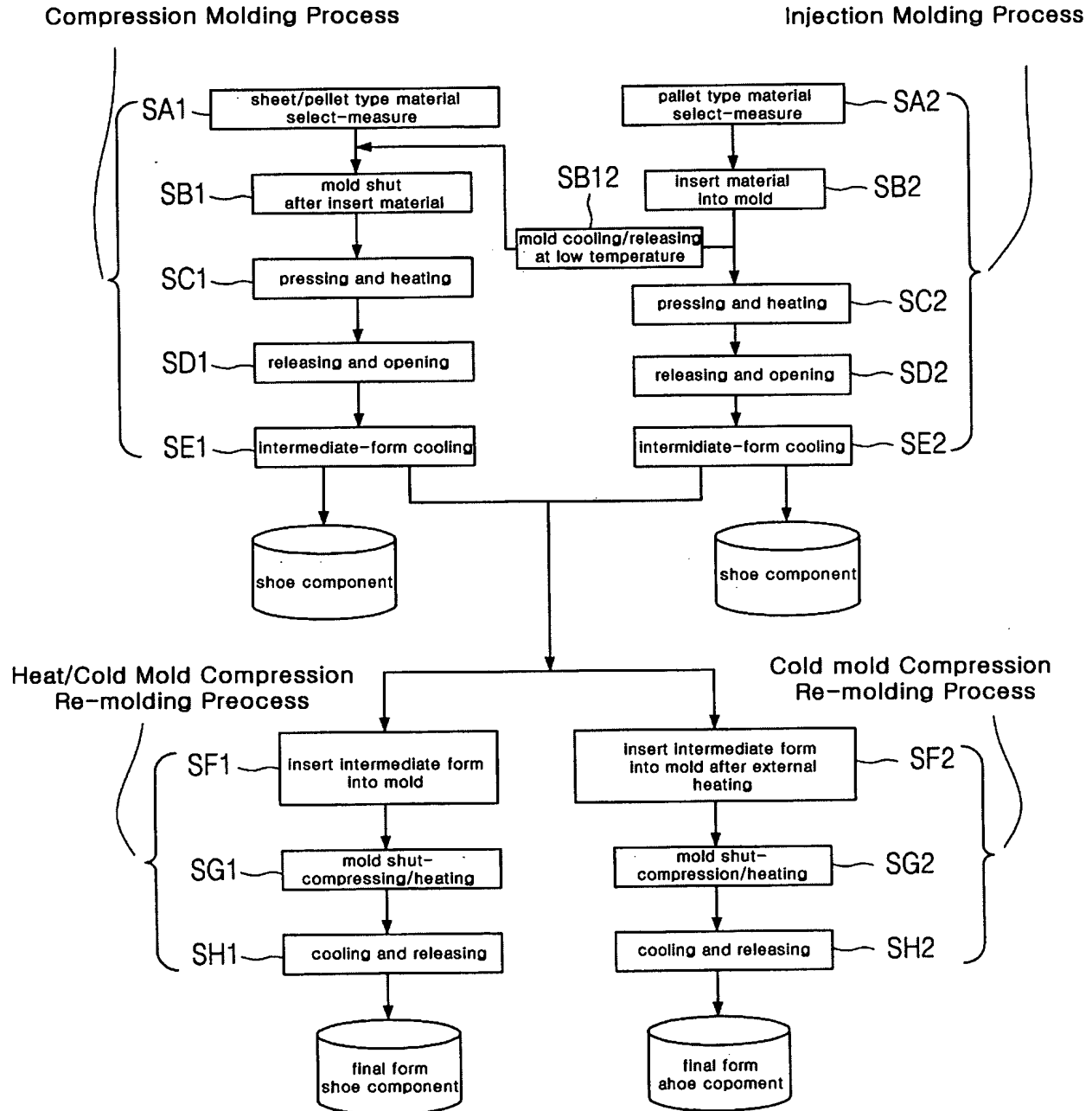


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FIG. 1



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FIG. 2

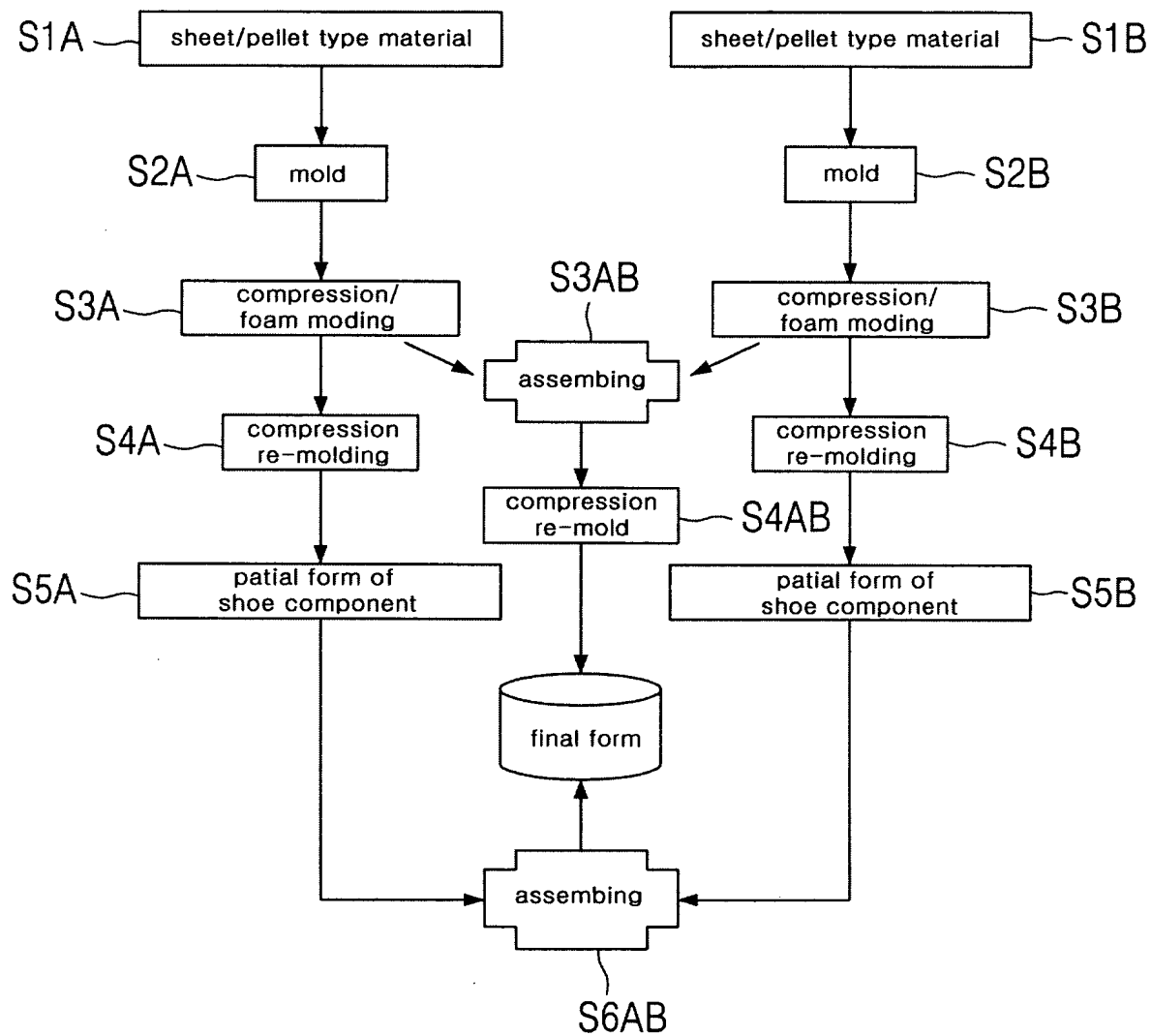


FIG.3

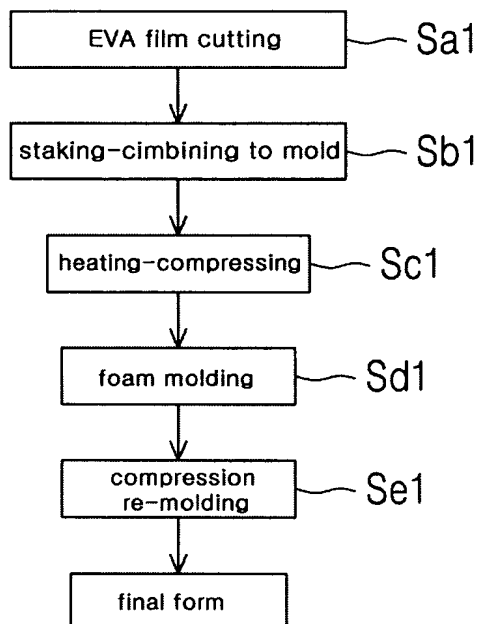
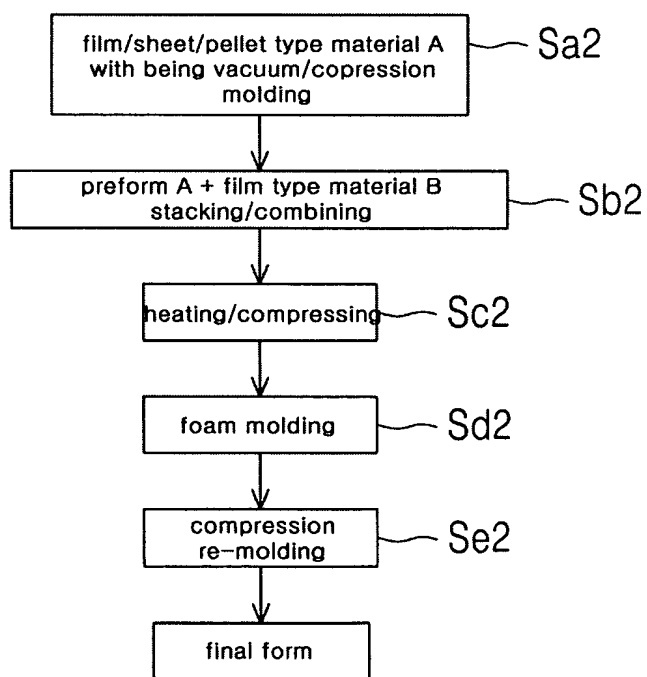


FIG.4



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FIG.5

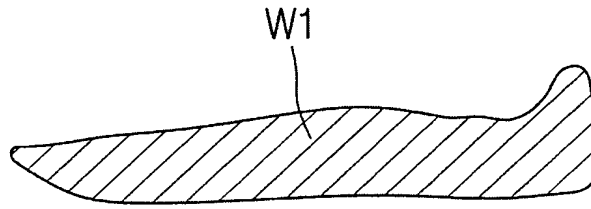


FIG.6a

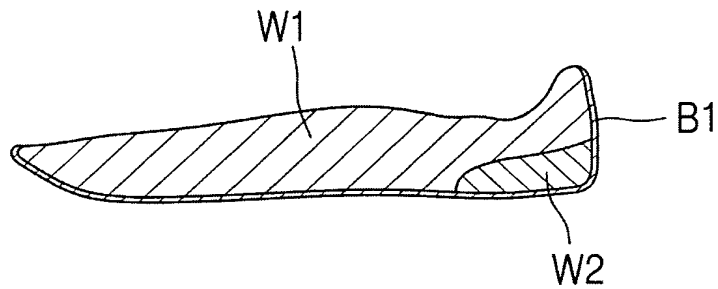
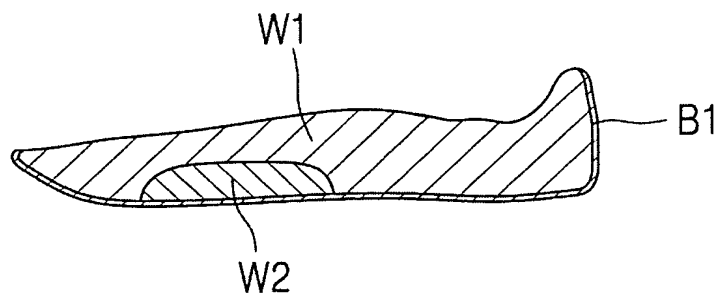
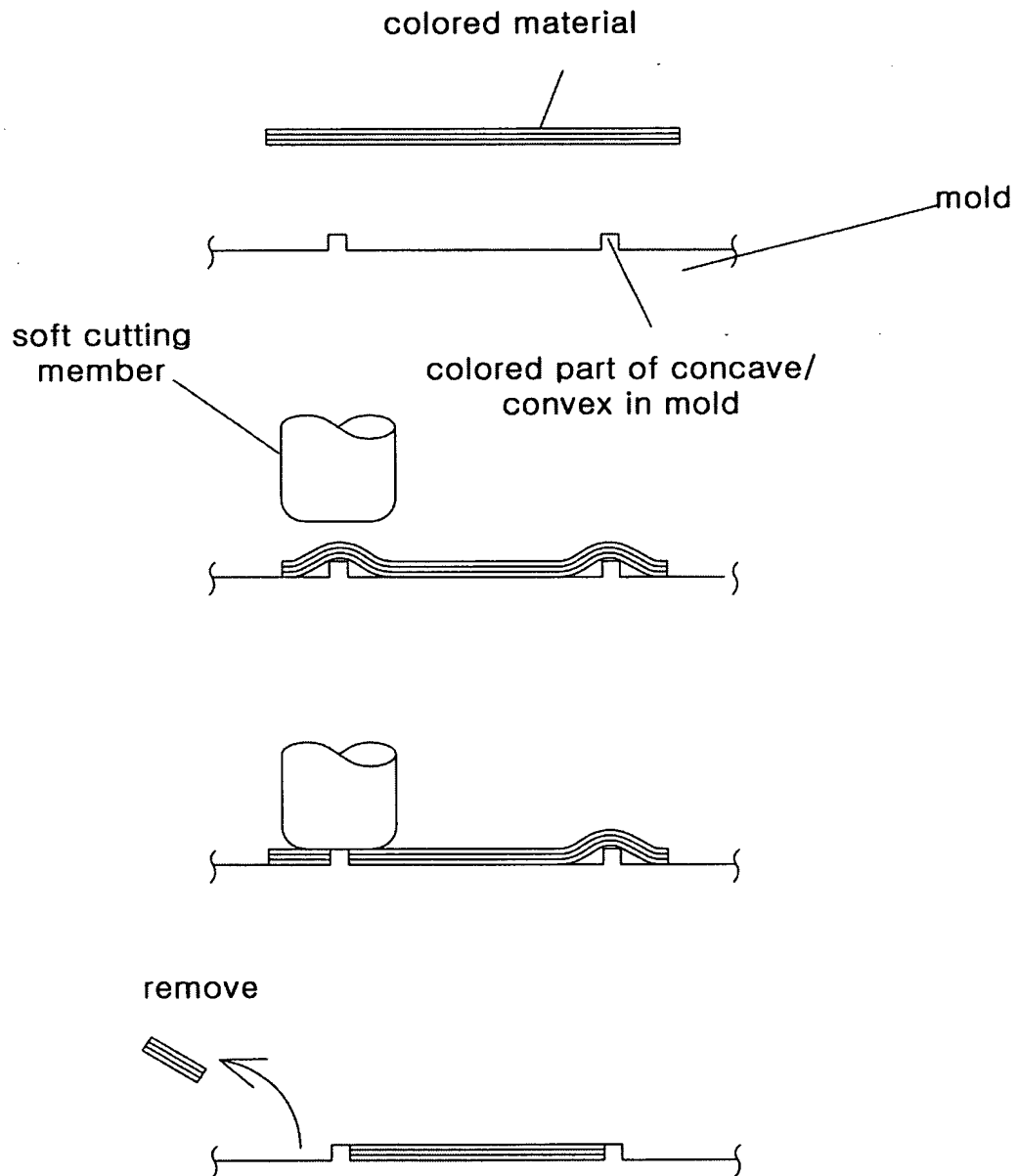


FIG.6b



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FIG. 6c



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FIG.6d

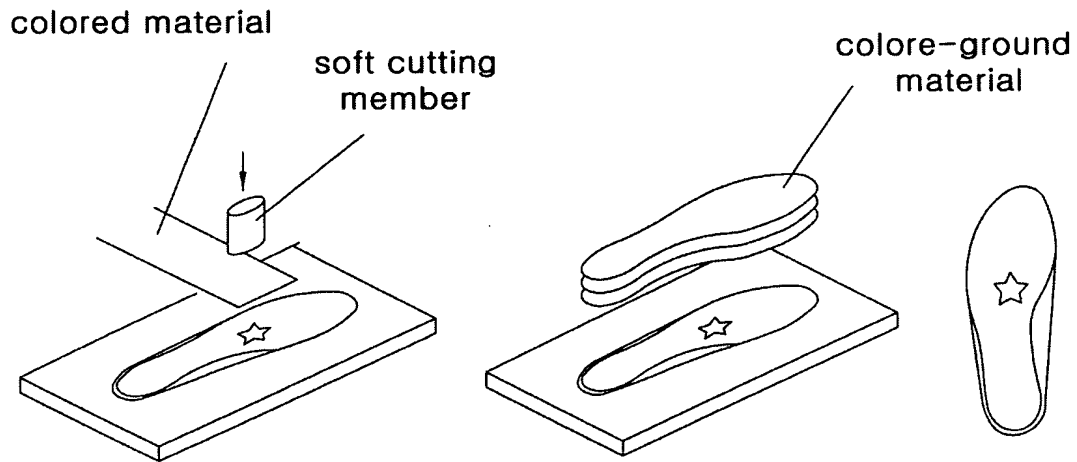
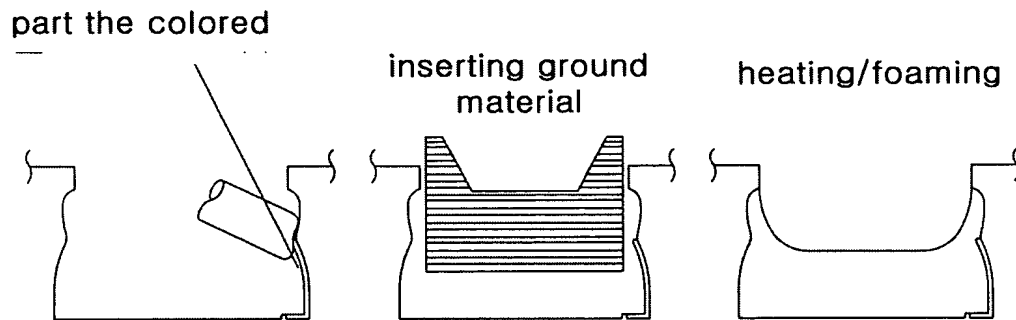


FIG.6e



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FIG. 7

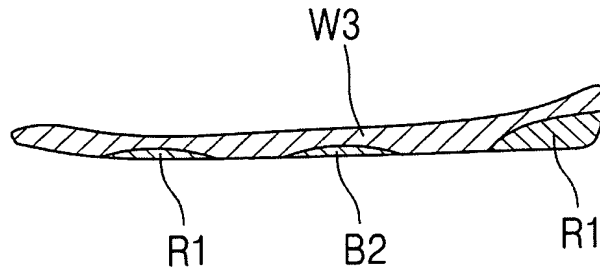


FIG. 8a

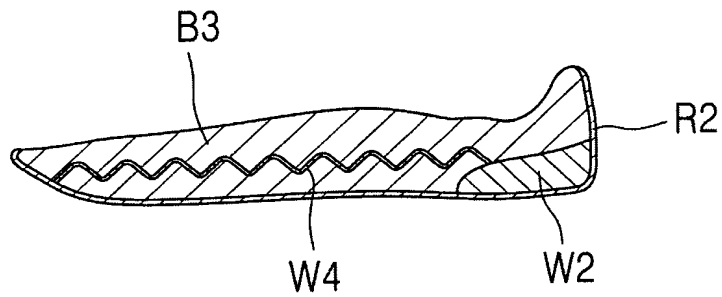
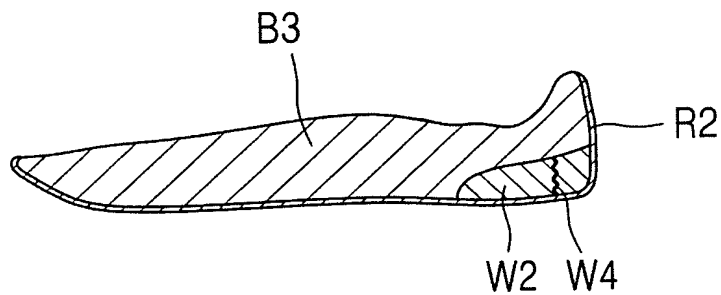


FIG. 8b



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FIG. 9

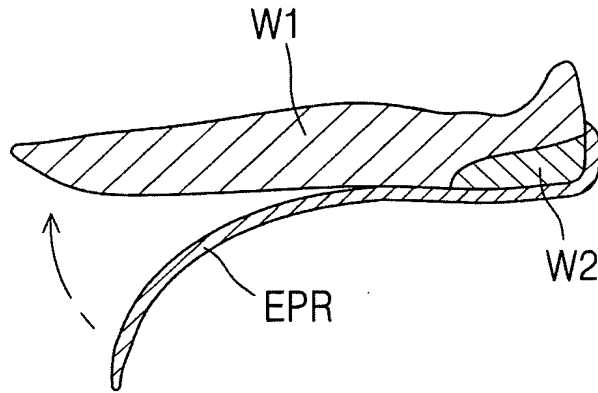
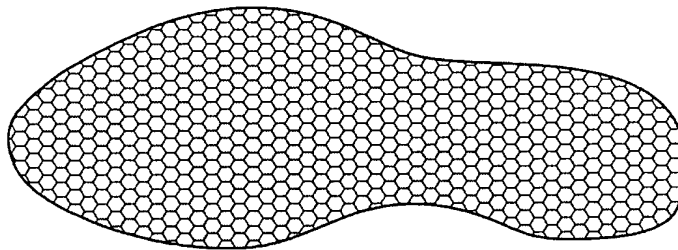


FIG. 10a



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FIG.10b

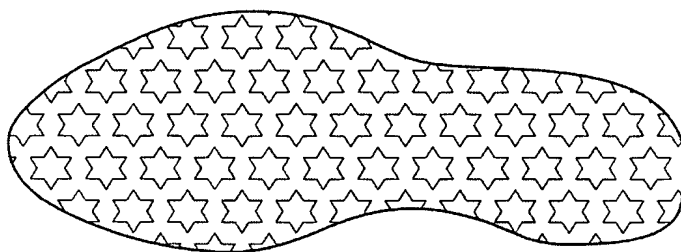
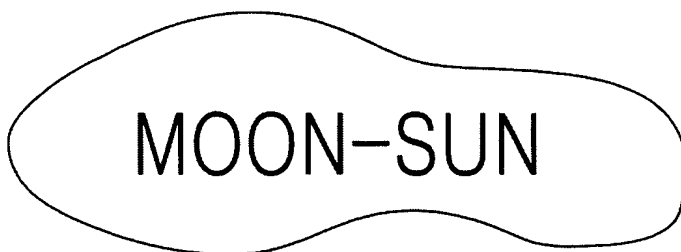


FIG.10c



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FIG.11a

film type material cut
according to color

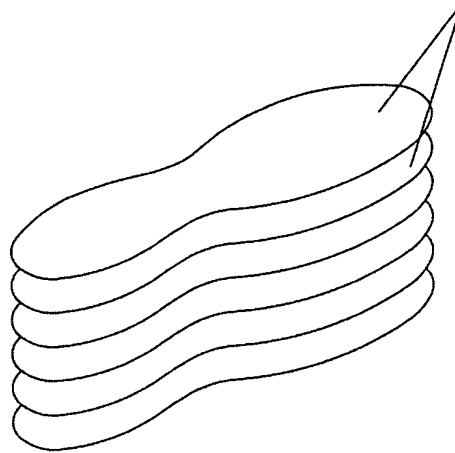
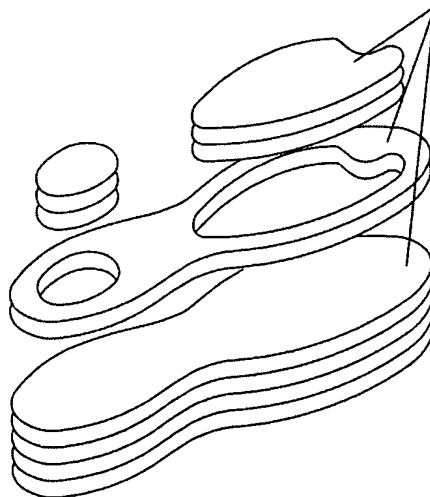


FIG.11b

film type material cut
according to color/shape



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FIG.12

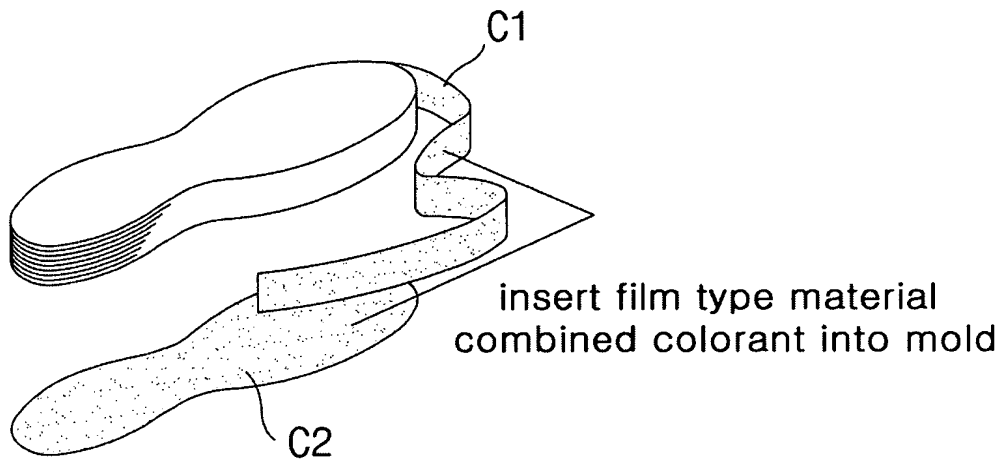
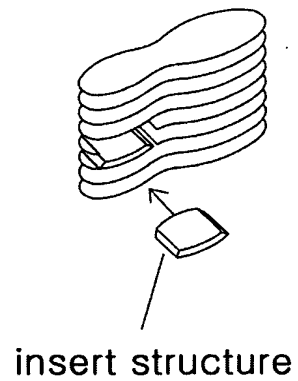


FIG.13a



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FIG.13b

insert film material combined structure

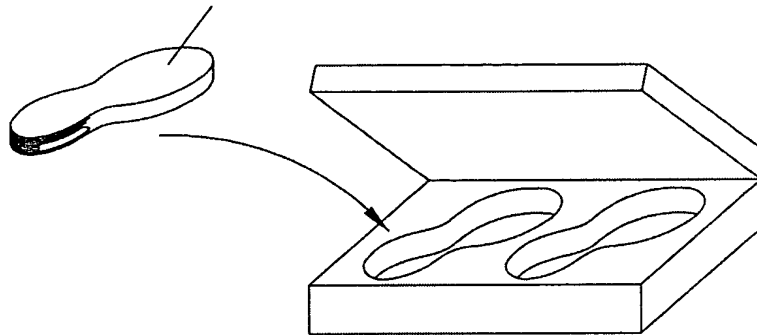
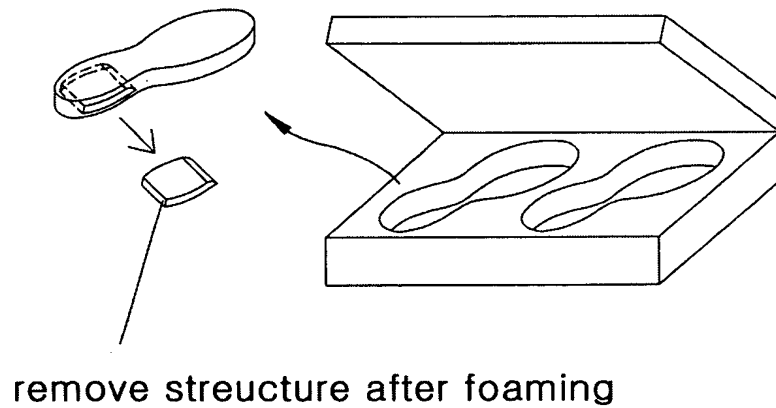


FIG.13c



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FIG.13d

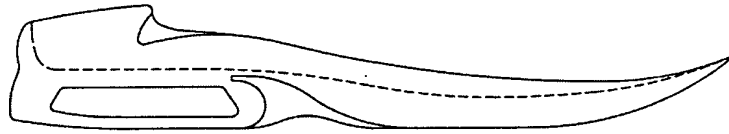
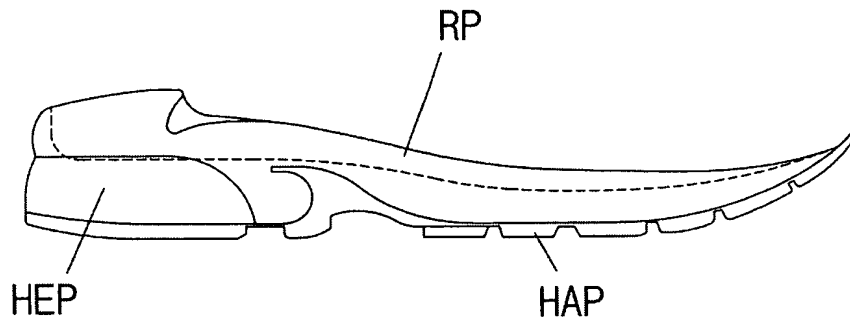


FIG.14a



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FIG.14b

film type material cut
according to physical property or shape

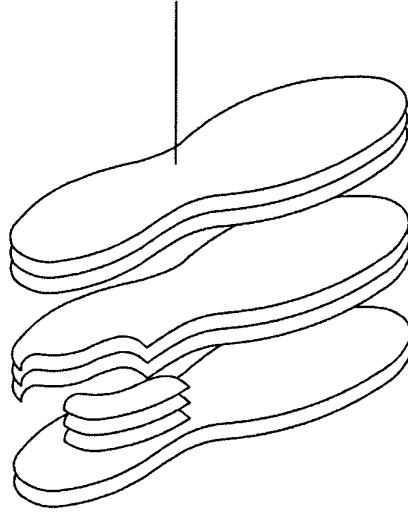
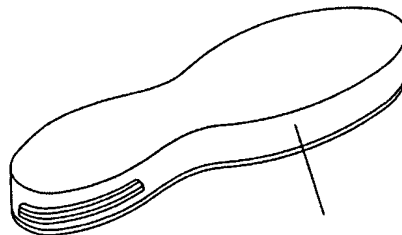


FIG.14c



combined stacked material

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FIG.15a

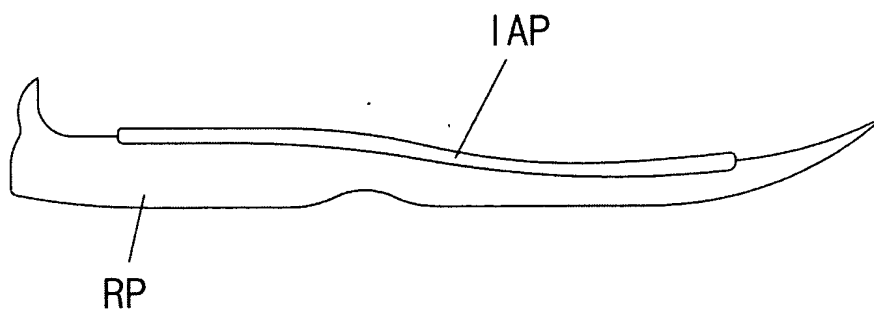
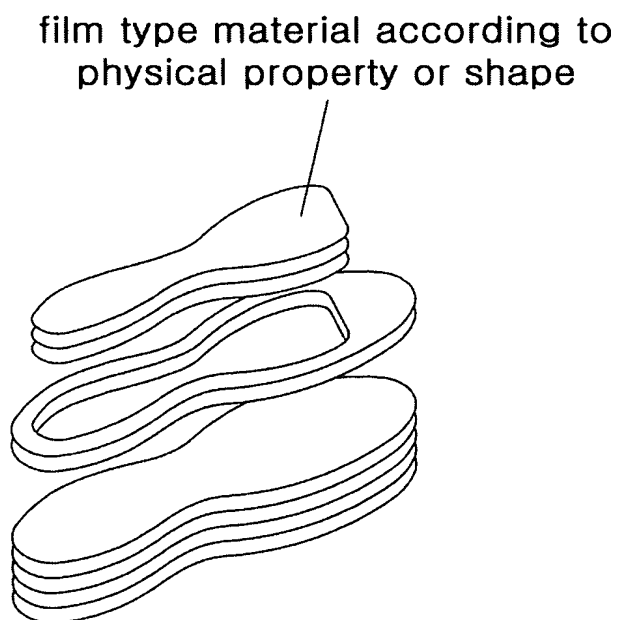
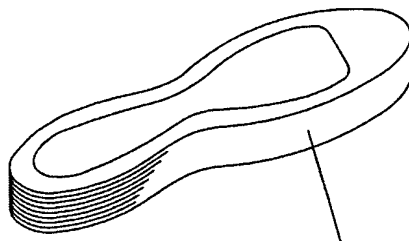


FIG.15b

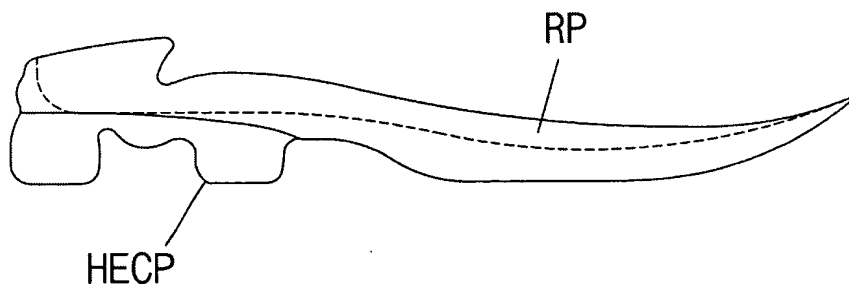


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FIG.15c



combined stacked material

FIG.16a



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FIG.16b

film type material cut according to
physical property or shape

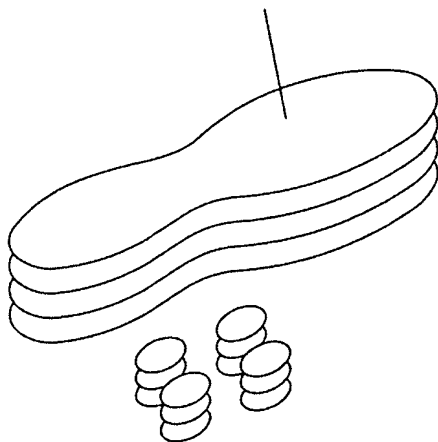
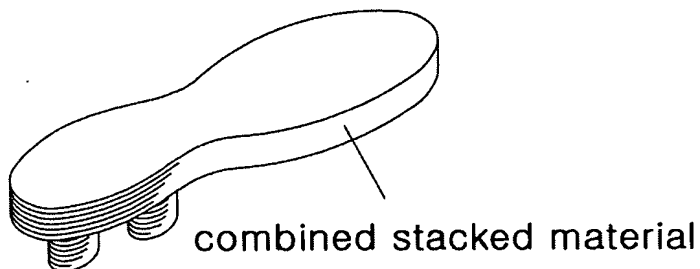


FIG.16c



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FIG.17a

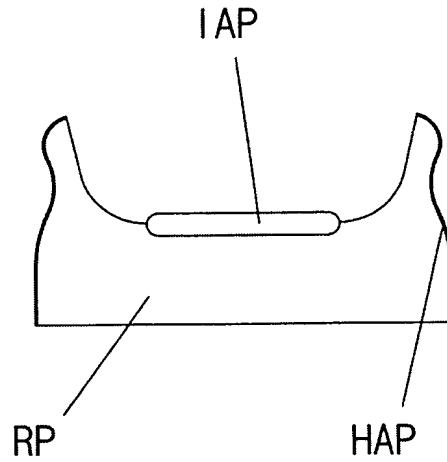
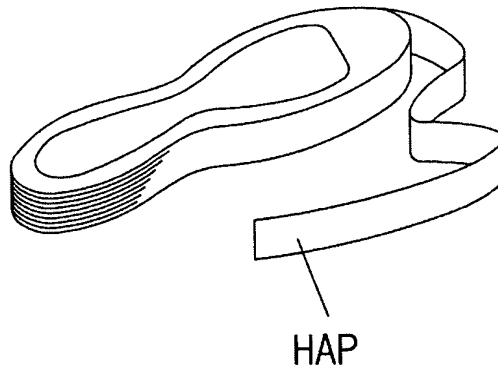
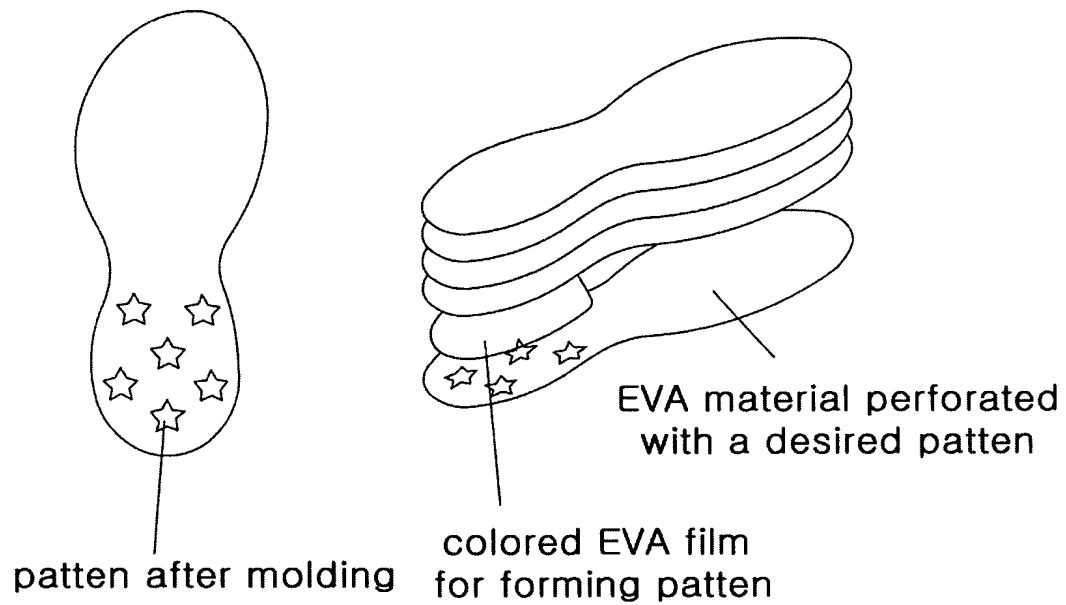


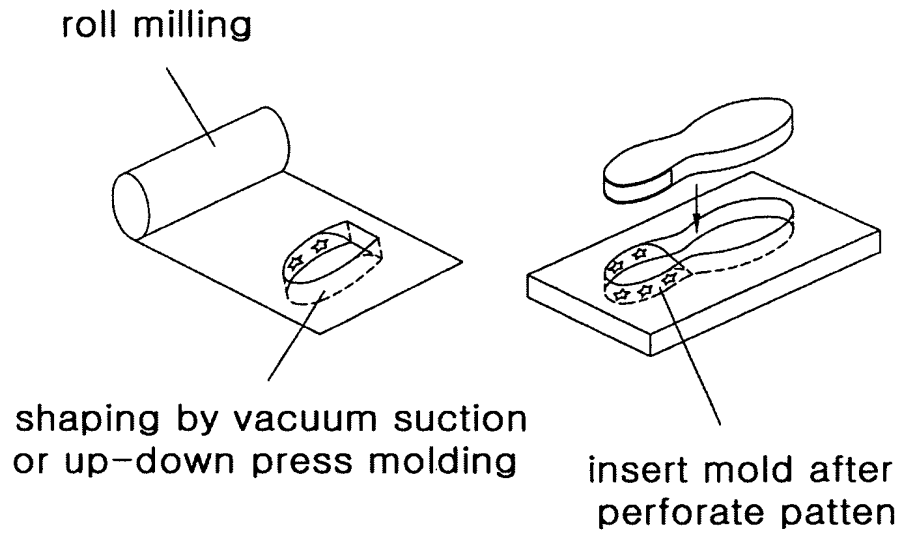
FIG.17b



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FIG. 18a

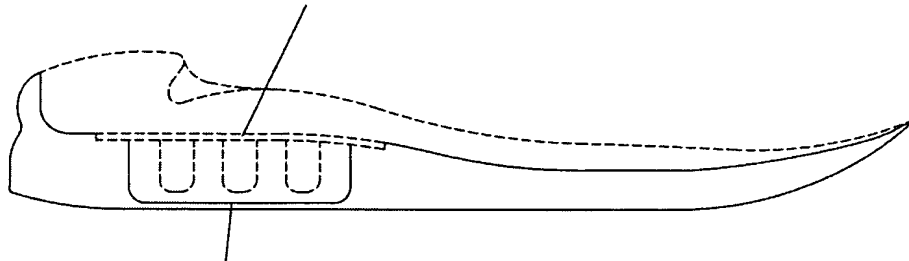


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FIG.18b

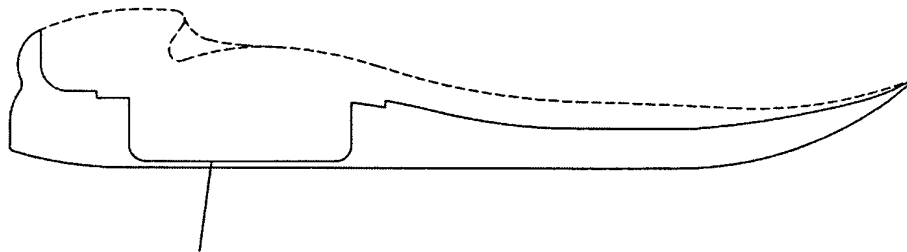


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FIG.19a

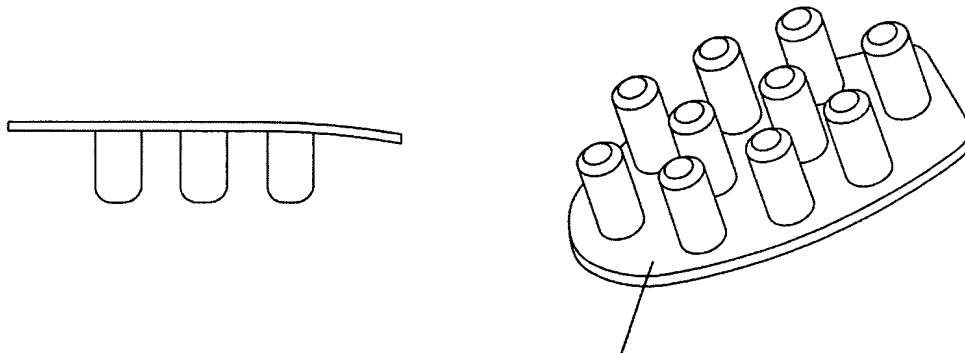
cushion with thickness 1.0mm cylinder shape



thickness 1.0mm of bottom

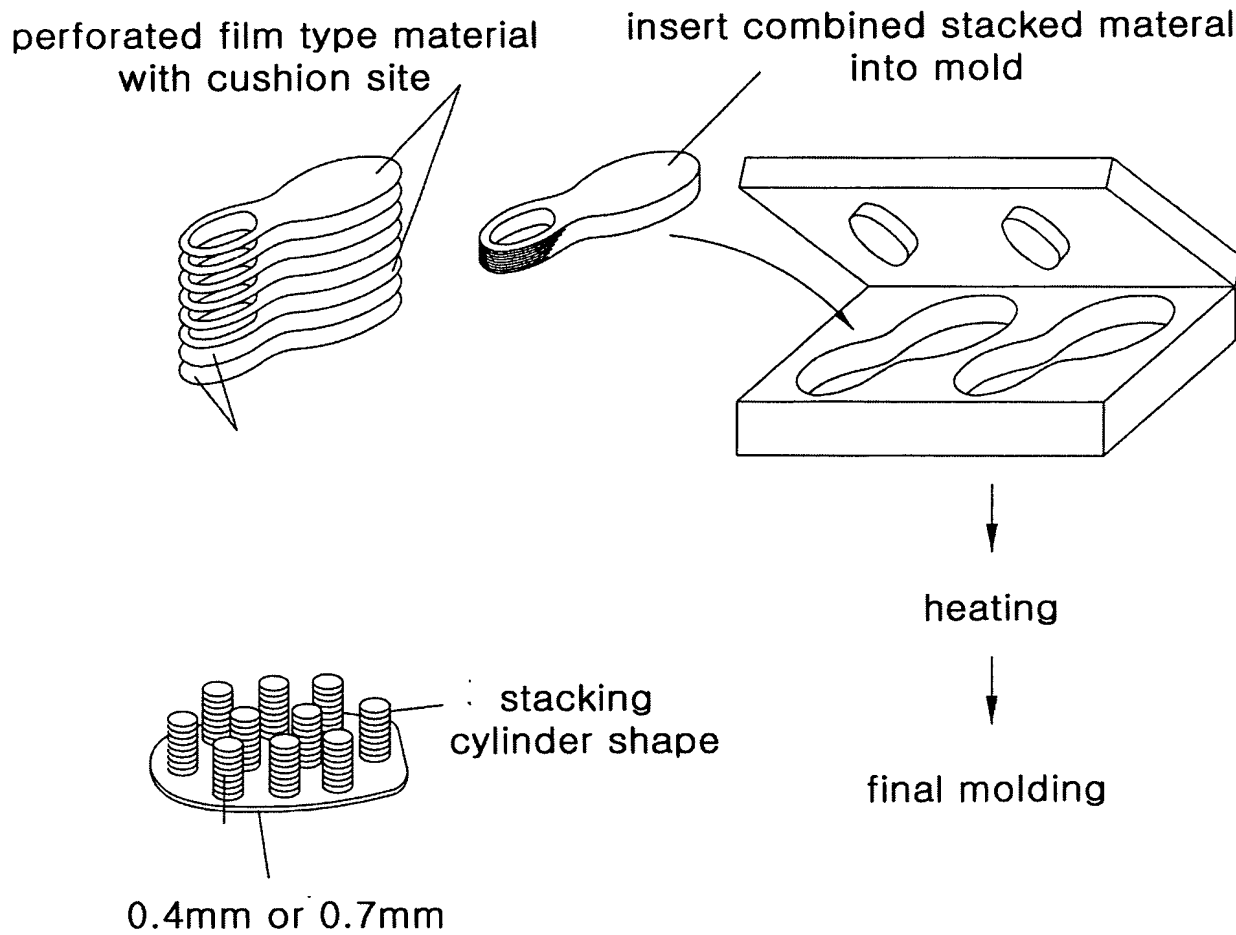


0.7mm of foaming shape

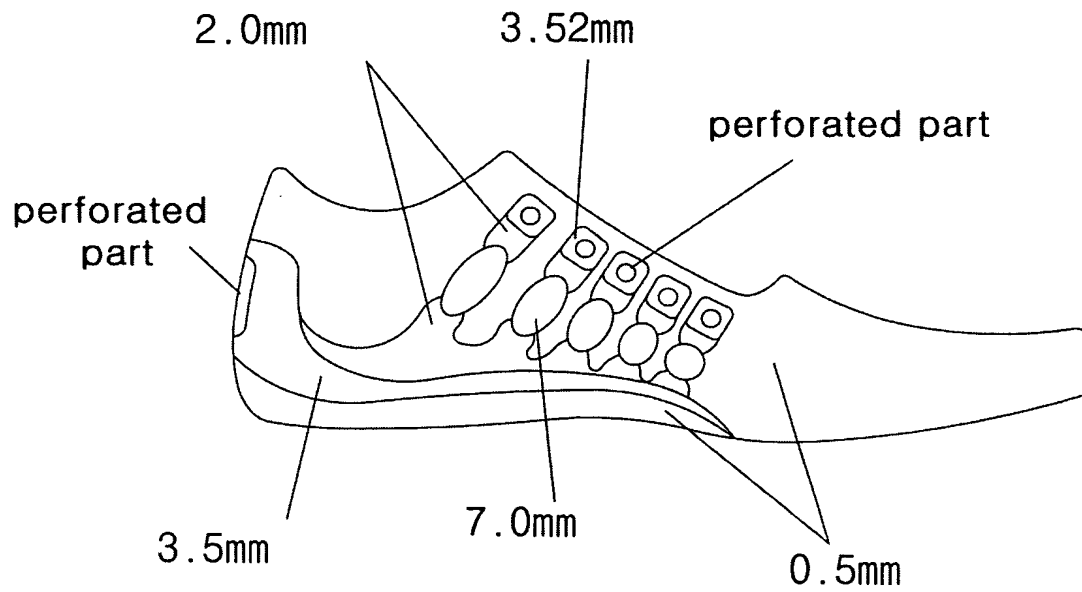


thickness 0.7mm of foaming mold shape

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FIG.19b



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FIG.19c



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FIG. 19d

